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Year	Japanese production	Overseas production	History	Year	Japanese production	Overseas production	History
1918	—	—	Jan. Toyoda Spinning & Weaving Co., Ltd. established by Sakichi Toyoda	1965	477,643	0	Nov. Toyota Canada established in Canada
1926	—	—	Nov. Toyoda Automatic Loom Works, Ltd. established			(12,446)	Oct. Toyota (GB) Ltd. (TGB) established in U.K. Nov. Kamigo Plant begins operation Toyota awarded Deming Prize
1933	—	—	Sept. Automobile Department established within Toyoda Automatic Loom Works	1966	587,539	0	Jul. Toyota Motor Sales Co., Ltd. enters rent-a-car business
1935	20	—	Aug. First Model G1 truck completed Oct. Toyota Precepts established Nov. First Toyota dealership established			(23,391)	Sept. Takaoka Plant begins operation Oct. Business tie-up agreement signed between Toyota Motor Co., Ltd., Toyota Motor Sales Co., Ltd., Hino Motors, Ltd. and Hino Motor Sales, Ltd.
1936	1,142	—	Apr. Production of Model AA passenger car begins May Kariya Assembly Plant (no longer existent) begins operation Jun. Shibaura Laboratory (no longer existent) established				Nov. Higashi-Fuji Automobile Performance Testing Center (now Higashi-Fuji Technical Center) completed
1937	4,013	—	Aug. Toyota Motor Co., Ltd. established	1967	832,130	0	Oct. "Auto" (now "Netz") dealer channel established
1938	4,615	—	Nov. Koromo Plant (now Honsha Plant) begins operation	1968	1,097,405	0	Feb. Assembly Services Sdn. Bhd. begins operation in Malaysia Jul. Miyoshi Plant begins operation
1940	14,787	—				(63,934)	
1943	9,827	—	Nov. Toyota Motor Co., Ltd. merges with Chuo Spinning Company	1969	1,471,211	0	
1945	3,275	—				(80,340)	
1947	3,922	—	May 100,000th Toyota vehicle produced in Japan Oct. Production of Model SA passenger car begins	1970	1,609,190	0	Aug. Toyota Motor Co., Ltd. Brussels Office opens in Belgium
1949	10,824	—	Ho Tai Motor Co., Ltd. established in Taiwan			(75,575)	Dec. Tsutsumi Plant begins operation
1950	11,706	—	Apr. Toyota Motor Sales Co., Ltd. established as separate, independent company	1971	1,955,033	0	Jan. Toyota Deutschland GmbH (TDG) established in Germany Feb. Higashi-Fuji Technical Center opens
1955	22,786	—	Apr. Abdul Latif Jameel Import & Distribution Co., Ltd. established in Saudi Arabia	1972	2,087,133	0	Jan. 10,000,000th Toyota vehicle produced in Japan PT. Toyota-Astra Motor established in Indonesia
1956	46,417	—	Mar. Model LA forklift marketed, Toyota enters industrial vehicle field Apr. "Toyopet" dealer channel established			(102,234)	
1957	79,527	—	Feb. Toyota Motor Sales Co., Ltd. Bangkok Office opens in Thailand Aug. First made-in-Japan passenger car exported to U.S. (Crown) Oct. Toyota Motor Sales, U.S.A., Inc. (TMS) established in U.S.	1973	2,308,098	0	Jun. Myochi Plant begins operation Oct. Caltly Design Research, Inc. established in U.S.
1958	78,856	—	Jan. Toyota do Brasil S.A., Indústria e Comércio (TDB) established in Brazil	1974	2,114,980	0	Apr. Procurement of parts from overseas begins
1959	101,194	0	May Overseas production begins (in Brazil)	1975	2,336,053	0	Mar. Shimoyama Plant begins operation Dec. Toyota enters prefabricated housing industry
		(489)	Jul. Toyota Motor Sales Australia Ltd. established in Australia Aug. Motomachi Plant begins operation	1976	2,487,851	0	Jul. 20,000,000th Toyota vehicle produced in Japan
1960	154,770	0		1977	2,720,758	0	Feb. Toyota Manufacturing Australia Ltd. (now part of TMCA) begins operation in Australia Jun. Toyota Technical Center, U.S.A., Inc. (TTC-USA) established in U.S.
		(459)				(176,855)	
1961	210,937	0	Jun. "Publica" dealer channel (now "Corolla" dealer channel) established	1978	2,929,157	0	Aug. Kinu-ura Plant begins operation
		(2,503)		1979	2,996,225	78,607	Jan. Tahara Plant begins operation
1962	230,350	0	Jun. 1,000,000th Toyota vehicle produced in Japan Toyota South Africa Motors (Pty), Ltd. begins operation in South Africa Oct. Toyota Motor Thailand Co., Ltd. (TMT) established in Thailand	1980	3,293,344	84,238	Jan. 30,000,000th Toyota vehicle produced in Japan Apr. "Vista" dealer channel established (now merged with "Netz")
		(2,029)				(261,202)	
1963	318,495	0	Apr. Toyota Motor Corporation Australia, Ltd. (TMCA) begins operation in Australia May Toyota Denmark A/S established in Denmark	1981	3,220,418	106,882	
		(7,586)		1982	3,144,557	138,815	Jul. Toyota Motor Co., Ltd. and Toyota Motor Sales Co., Ltd. merge to become Toyota Motor Corporation (TMC)
1964	425,764	0	Feb. TMT begins operation in Thailand Mar. Louwman & Parqui B.V. established in Netherlands			(301,848)	Oct. UMW Toyota Motor Sdn. Bhd. established in Malaysia
		(10,824)					

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1983	3,272,335	134,096 (269,567)	Mar. 40,000,000th Toyota vehicle produced in Japan	1993	3,561,750	888,714 (1,158,178)	Sept. 80,000,000th Toyota vehicle produced in Japan
1984	3,429,249	154,071 (283,465)	Oct. Shibetsu Proving Ground completed (first stage) Dec. New United Motor Manufacturing, Inc. (NUMMI) (joint venture with General Motors) begins operation in U.S.	1994	3,508,456	1,051,292 (1,353,686)	Oct. Joint-venture TOYOTASA Plant begins operation in Turkey
1985	3,665,622	136,307 (309,125)		1995	3,171,277	1,253,423 (1,522,650)	
1986	3,660,167	152,524 (448,233)	Jan. 50,000,000th Toyota vehicle produced in Japan Kuozui Motors, Ltd. begins operation in Taiwan	1996	3,410,060	1,346,033 (1,586,417)	Sept. 90,000,000th Toyota vehicle produced in Japan Oct. Toyota Motor Manufacturing North America, Inc. (TMMNA) established in U.S.
1987	3,638,279	92,260 (444,359)	Feb. Teiho Plant begins operation Apr. Kasugai Housing Works begins operation	1997	3,502,046	1,390,071 (1,610,574)	Jan. Toyota Autoparts Philippines Inc. (TAP) begins production of constant velocity joints in Philippines Mar. Toyota Hybrid System introduced Toyota Argentina S.A. (TASA) Zarate plant begins operation in Argentina
1988	3,968,697	244,371 (442,755)	Sept. Toyota Technical Center of Europe (now TMME Technical Center) completed in Belgium Jan. Toyota Motor Sales Australia Ltd. established in Australia	1998	3,165,805	1,467,565 (1,613,453)	Jul. Tianjin Jinfeng Auto Parts Co., Ltd. begins operation in China Dec. Prius hybrid vehicle launched Feb. TMC and Hino Motors begin mutual supply of trucks in Thailand
1989	3,975,902	471,581 (713,646)	May Shibetsu Proving Ground completed Toyota Motor Manufacturing, U.S.A., Inc. (TMM) (now Toyota Motor Manufacturing, Kentucky, Inc. (TMMK)) begins operation in U.S. United Australian Automotive Industries Ltd. (UAAI) established in joint venture with General Motors in Australia (joint venture dissolved March 1996) Sept. 60,000,000th Toyota vehicle produced in Japan Nov. Toyota Motor Manufacturing Canada Inc. (TMMC) begins operation in Canada	1999	3,118,226	1,611,040 (1,777,126)	Jun. "Netz" dealer channel (formerly "Auto" dealer channel) established Tianjin Fengjin Auto Parts Co., Ltd. (TFAP) begins production in China Jul. Tianjin Toyota Motor Engine Co., Ltd. (TTME) begins production in China Toyota Mapmaster Inc. established jointly with Aisin AW Co., Ltd., Denso Corp., Matsushita Communication Industrial Co., Ltd., Zenrin Co., Ltd. and Fujitsu Ten Ltd. TMC and Volkswagen sign agreement regarding recycling, navigation systems and telematics
1990	4,212,373	677,655 (927,175)	Jan. Toyota Motor Philippines Corp. (TMP) established in Philippines Mar. Hirose Plant begins operation Jun. N.V. Toyota Motor Marketing Services Europe S.A. (TMSE) (now N.V. Toyota Motor Europe Marketing & Engineering S.A. (TMME)) established in Belgium Aug. Tochigi Housing Works completed Sept. Toyota Europe Office of Creation (Toyota EPOC) opens in Brussels "Lexus" dealer channel established in U.S. to launch LS400 and ES250 Oct. TMP begins operation in Philippines				Aug. Australian Afforestation Pty. Ltd. established jointly with Mitsui & Co. Ltd. and Nippon Paper Industries Co. in Australia Sept. TDB opens second manufacturing facility in Brazil Oct. Toyota Motor Tohoku begins production Toyota Motor Europe Manufacturing (TMEM) established in Belgium Automotive Multimedia Interface Consortium (AMIC) established jointly with General Motors, Ford, Daimler-Benz, Renault and Chrysler TMUK opens second assembly plant in U.K.
1991	4,085,081	669,912 (909,066)	May Tokyo Design Center (now "Tokyo Design & Research Laboratory") opens Jul. Toyotasa Toyota-Sabancı Automotive Industry & Trade Inc. established in Turkey				Nov. Sichuan Toyota Motor Co., Ltd. (SCMT) established in China Toyota Motor Manufacturing France S.A.S. (TMMF) established in France
1992	3,931,341	764,466 (981,271)	Feb. 70,000,000th Toyota vehicle produced in Japan Apr. Duo Volkswagen/Audi dealership established Sept. Toyota Supplier Support Center (TSSC) established in U.S. Oct. Toyota Motor Hokkaido begins production Dec. Toyota Motor Kyushu begins production Toyota Motor Manufacturing (UK) Ltd. (TMUK) begins production				Dec. Toyota Motor Manufacturing Indiana, Inc. (TMMI) begins production Toyota Motor Manufacturing, West Virginia, Inc. (TMMWV) begins production Jan. Tianjin Toyota Forging Co., Ltd. (TTFC) begins production

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2000	3,429,209	1,751,442 (1,956,574)	Mar. Toyota Europe Design Development S.A.R.L. (ED²) (formerly Toyota EPOC) holds a ground-breaking ceremony in Nice, France	2003	3,520,317	2,557,979 (2,611,416)	Toyota Motor Manufacturing Poland Sp.z o.o (TMMP) begins production of manual transmissions
			Apr. Tokyo Design Research & Laboratory expansion completed				Jun. 10,000,000th Toyota vehicle produced in North America
			Sept. Toyota Parts Centre Europe (TPCE) expansion completed TMC lists on New York Stock Exchange and London Stock Exchange				Prius sales top 100,000 units worldwide
			Oct. 100,000,000th Toyota vehicle produced in Japan				Aug. China FAW Group Corporation (FAW) and TMC establish long-term strategic relationship
			Dec. Toyota Kirloskar Motor Ltd. (TKM) begins production in India				Sept. TMC and Nissan agree to tie up on hybrid technology TMC and FAW tie up on Chinese auto industry
			Jan. Toyota Motor North America, Inc. (TMA) begins operation				Oct. Tianjin Toyota Motor Co., Ltd. (TTMC) begins production in China
			Mar. Toyota Motor Korea Ltd. (TMKR) established in Korea				Nov. TOYOTA FCHV becomes first-ever market-ready fuel cell vehicle to be certified by Japan's Ministry of Land, Infrastructure and Transport
2001	3,354,424	1,780,603 (1,908,942)	Jul. Toyota Financial Services Corp. (TFS) established	TMC-Hino fuel cell hybrid bus first to be certified for use on Japanese roads			
			Dec. Sichuan Toyota Motor Co., Ltd. (SCTM) begins production	Dec. TMC and TMS begin leasing TOYOTA FCHV in Japan and North America			
			Jan. TMMF begins production TMKR begins sales of Lexus models	Feb. TMC and Fuji Heavy Industries agree to tie up on G-BOOK			
			Mar. Camry sales reach 5,000,000 in U.S.	12 TMC sales and marketing companies in Europe are rearranged to become subsidiaries or affiliated companies of Toyota Motor Marketing Europe			
			Apr. Toyota Motor Asia Pacific Pte Ltd. (TMAP) established in Singapore Advics Co., Ltd. established jointly with Aisin Seiki Co., Ltd., Denso Corp., Sumitomo Electric Industries, Ltd.	Mar. Toyota Motor Manufacturing, Texas, Inc. (TMMTX) established in U.S.			
			May Toyota Motor Sales de Mexico, S. de R.L. de C.V. (TMEX) established in Mexico	Apr. TMC and China FAW group agree to jointly produce Crown, Corolla, Land Cruiser and Land Cruiser Prado			
			Jun. Toyota Motor Manufacturing, Alabama, Inc. (TMMAL) holds ground-breaking ceremony TMMF holds opening ceremony	TMMAL begins V8 engine production			
2002	3,485,162	2,155,221 (2,278,090)	Jul. Toyota Motor (China) Investment Co., Ltd. (TMCL) established in China OOO "TOYOTA MOTOR" (TMR) (new sales and marketing company in Russia) established	Jun. Toyota Technical Center Asia Pacific (TTCAP) established in Thailand and Australia			
			Nov. Toyota de Venezuela C.A. (TDV) begins production of Daihatsu's 1.3-liter Terios	Jul. PT. Toyota-Astra Motor is divided into one marketing company and one production company			
			Dec. Toyota Institute established	Sept. Second-generation Prius launched TMC and Mitsubishi Motors agree to tie up on G-BOOK			
			Jan. TMC and PSA Peugeot Citroën sign agreement for joint development and production of small cars in Czech Republic	TMMC begins production of Lexus RX330			
			Feb. Toyota Motor Manufacturing Turkey Inc. (TMMT) begins exporting vehicles to Europe	Feb. NUMMI marks 20th Anniversary Guangqi Toyota Engine Co, Ltd. (GTE) established in China			
			Mar. Toyota hybrid vehicle (Prius, Estima Hybrid, Crown Mild Hybrid, Coaster Hybrid) sales reach 100,000 worldwide Participates in first Formula One race	Aug. TKAP begins transmission production TMT begins production of IMV (Hilux VIGO)			
			Apr. Toyota Motor Europe (TME) established in Belgium Construction starts on Toyota Peugeot Citroën Automobile Czech (TPCA) Toyota Kirloskar Auto Parts Ltd. established in India	Sept. Guangzhou Toyota Motor Co., Ltd. (GTMC) established in China TMC and FAW tie up on hybrid vehicles Toyota Motor Manufacturing de Baja California (TMMBC) begins production TIMMIN begins production of IMV (Kijang Innova)			
2004	3,680,946	3,042,728 (3,139,132)		Nov. Prius wins 2005 European Car of the Year			

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2005	3,789,582	3,571,303 (3,603,150)	Dec. TMMBC begins production of Tacoma Toyota FAW (Tianjin) Dies Co., Ltd. (TFTD) begins production FAW Toyota (Changchun) Engine Co., Ltd. (FTCE) begins production	2007	4,226,137	4,308,553 (4,501,268)	North American Production Support Center (NAPSC) opens
			Jan. GTE starts making engine parts in China				Mar. TMC Holds opening ceremony for European Global Production Center (E-GPC)
			Feb. TMMBC celebrates grand opening of Tijuana Plant in Mexico TKM begins production of IMV (Innova) PSA Peugeot Citroën and TMC celebrate a major step in their successful collaboration in Czech Republic				Apr. TMC launches consolidated R&D and manufacturing company in North America (TEMA) TMMK marks 20 years Toyota FAW (Tianjin) Dies Co., Ltd (TFTD) increases production capacity and begins die export to Europe
			Mar. Tsinghua University and TMC establish research center in China TASA begins production of IMV (Hilux) TTCAP-AU inaugurates Australian R&D Base Toyota Group holds opening ceremony for Toyota Group Pavilion at EXPO 2005 Aichi, Japan, displaying i-unit, i-foot and Toyota Partner Robots TFTM begins production of Crown in China TMIP starts new diesel engine production in Poland				May Camry production begins in China at GTMC Jun. Worldwide Prius sales top 500,000 mark Sichun FAW Toyota (SFTM) increases production capacity
			Apr. TSAM begins production of IMV (Hilux)				Jul. TMAP Thailand established
			May TTCAP-TH inaugurates R&D Base in Thailand TPCA car production plant officially opens in Kolín, Czech Republic				Aug. Increase in TMMP transmission-production capacity Asia-Pacific Global Production Center (AP- GPC) begins training for Asian manufacturing affiliates
			Jun. TMMR marks start of construction of Russian Plant				Sept. Toyota breaks grounds for new research facilities in U.S. (TEMA) TMMC marks its 20th anniversary and celebrates official start of construction of its second vehicle production facility (2008 scheduled) TMC marks completion of refurbishments to technical training center of Toyota Jin Bei of China Automotive Industry
			Jul. TMC backs environmental activities by China's Youth				Oct. TMMK starts Camry hybrid vehicle production in North America
			Aug. TMC introduces Lexus to Japan				Nov. Isuzu and TMC sign basic agreement on business collaboration TMMTX holds a line-off ceremony for Toyota Tundra full-size pickup truck
			Sept. TMV commemorates 10th anniversary with plans to launch Toyota Vietnam Foundation TMIP officially inaugurates diesel engine plant in Poland				Dec. 1,000,000th Yaris built by Toyota in Europe
			Oct. TMC and Fuji Heavy Industries agree on business tie-up TMMC breaks ground in Woodstock, Canada Camry Sedan sales top 10,000,000 units worldwide TFTM's plant No. 2 starts rolling off Reiz Sedan in China				Mar. TMT holds opening ceremony for third Thai plant
			Nov. GTE marks AZ engine production start in China Hybrid sales top 500,000 units worldwide				Apr. Toyota Motor Manufacturing, Mississipi, Inc. (TMMMS) established in U.S. Toyota Motor Asia Pacific Engineering and Manufacturing Co., Ltd. (TMAP-EM) established in Thailand Subaru of Indiana Automotive, Inc. begins production of Camry [Fuji Heavy Industries' U.S. plant begins production of Camry]
			Dec. TMT holds stone-laying ceremony for new plant in Thailand SFTM starts making Prius in Changchun, China				Jun. Global cumulative sales of Toyota hybrid vehicles top 1,000,000 mark
			Feb. 15,000,000th Toyota vehicle produced in North America TMMBC expands its annual production capacity Toyota expands R&D base of TME Technical Centre TMMC increases annual production of its 2nd plant				Jul. Toyota plug-in hybrid vehicle obtains certification for public road-use from Japan's Ministry of Land, Infrastructure and Transport
							Aug. TKM opens a technical training institute
							Oct. Tong Fang Global Logistics Co., Ltd. (TFGL) (logistics management joint venture involving three companies) established
							Dec. Limited-liability company Toyota Motor Manufacturing Russia (TMMR) begins production

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2008	4,012,388	4,198,430 (4,418,220)	<p>Apr. Toyota Research Institute of North America (TRI-NA) established in U.S. TMC, Daihatsu, FHI Deepen R&D and Product-supply Ties</p> <p>May Worldwide Prius Sales Top 1 Million Mark Opening of The 21st Century Greater Beijing Afforestation Center in China</p> <p>Jun. TMCA starts Camry Hybrid vehicle production in Australia TMT starts Camry Hybrid vehicle production in Thailand</p> <p>Sept. TMC begins leasing Advanced Fuel Cell Hybrid Vehicle TMC begins testing Plug-in Hybrid Vehicles in UK</p> <p>Oct. Opening of TTC York Township in U.S.</p> <p>Dec. TPCA produces one-millionth vehicle TMMC starts RAV4 production in Canada</p>				

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