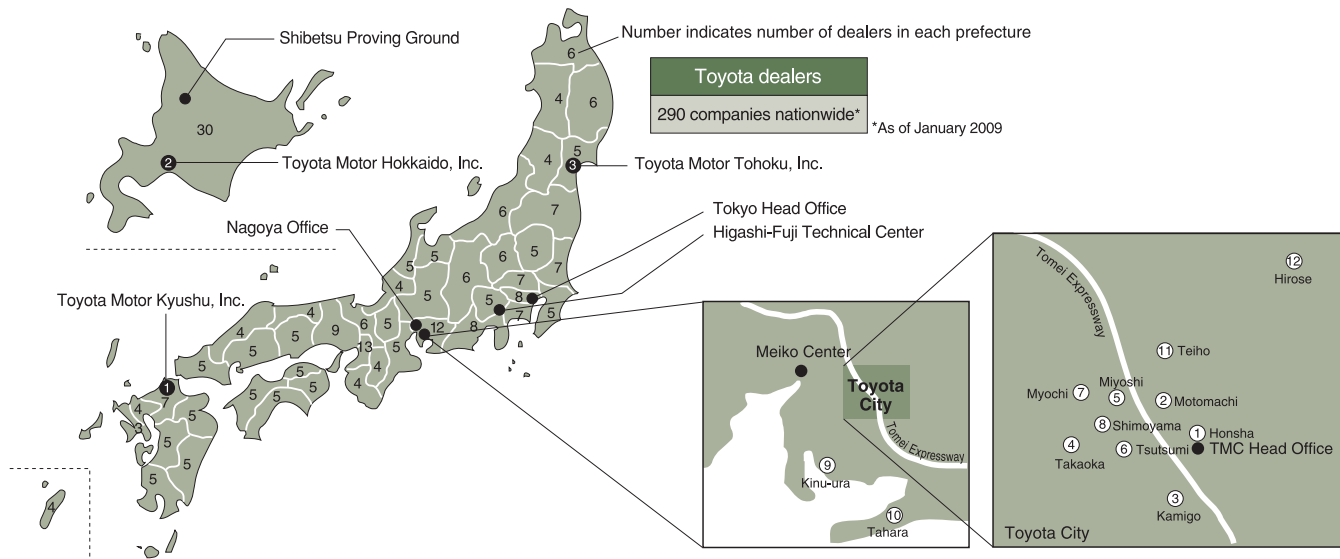


# Japanese Production Sites and Dealers

## Location of Toyota facilities



## Toyota Plants

Name	Main products	Start of operations	Unit production (1=1,000 vehicles)	Number of employees
① Honsha Plant	Forged parts, hybrid system parts	Nov. 1938	—	3,719
② Motomachi Plant	Crown, Mark X, Estima	Aug. 1959	124	7,314
③ Kamigo Plant	Engines	Nov. 1965	—	3,376
④ Takaoka Plant	Corolla, Vitz, iQ, ist, Ractis, Scion xD	Sept. 1966	391	4,608
⑤ Miyoshi Plant	Transmission-related parts, cold-forged and sintered parts, engine-related parts	July 1968	—	1,529
⑥ Tsutsumi Plant	Prius, Camry, Premio, Allion, Wish, Scion tC	Dec. 1970	402	4,968
⑦ Myochi Plant	Powertrain-related suspension cast parts, powertrain-related suspension machined parts	June 1973	—	1,661
⑧ Shimoyama Plant	Engines, turbochargers, catalytic converters	Mar. 1975	—	1,726
⑨ Kinu-ura Plant	Transmission-related parts	Aug. 1978	—	3,238
⑩ Tahara Plant	LS, GS, IS, IS F, GX, RAV4, Land Cruiser, Vanguard, engines	Jan. 1979	549	7,589
⑪ Teiho Plant	Mechanical equipment, moldings for resin and casting and forging	Feb. 1986	—	1,409
⑫ Hirose Plant	Research and development and production of electronic control devices, ICs	Mar. 1989	—	1,381
① Toyota Motor Kyushu, Inc.	IS, ES, RX, Harrier, Highlander, engines, hybrid system parts	Dec. 1992	363	5,791
② Toyota Motor Hokkaido, Inc.	Automobile parts including automatic transmissions, continuously variable transmissions, transfers, aluminum wheels	Oct. 1992	—	2,132
③ Toyota Motor Tohoku, Inc.	Electronic controlled brakes, suspensions, axles, torque converters	Oct. 1998	—	293

Notes: 1. As of February 2009 (automotive operation or products and number of vehicles produced are as of December 2008)

2. Toyota Motor Kyushu, Inc., Toyota Motor Hokkaido, Inc. and Toyota Motor Tohoku, Inc. are 100%-owned subsidiaries of Toyota Motor Corporation.

## Other Locations

Name	Main products	Start of operations	Number of employees
Meiko Center	Loading of vehicles on ships	May 1964	8
Inazawa Parts Center	Receiving and shipment of large replacement parts and related materials	Oct. 1978	67
Ogura Parts Center	Receiving and shipment of small and mid-sized parts	Jan. 1978	178
Kamigo Distribution Center	Receiving and shipment of parts for production overseas and in regional areas in Japan and for car interiors and exteriors	Aug. 1968	207
Tobishima Distribution Center	Receiving and shipment of overseas production parts and spare parts	Nov. 1988	144

Note: As of February 2009