

Domestic and Overseas R&D Sites



Toyota Motorsport GmbH
 Establishment: 1993
 Location: Cologne, Germany
 Activities: Development of Formula One race cars; participation in F1 races



Toyota Motor Engineering and Manufacturing North America, Inc.
 Establishment: 1977
 Location: Ann Arbor, Michigan, U.S.A.
 York Township, Michigan, U.S.A.
 Torrance, California, U.S.A.
 Wittman, Arizona, U.S.A.
 Washington, D.C., U.S.A.
 Activities: Vehicle development & evaluation, certification, collection of technical information



Head Office Technical Center



Head Office



Toyota Motor Europe R&D/Manufacturing
 Establishment: 1987
 Location: Brussels, Belgium; Derby, U.K.
 Activities: Vehicle development & evaluation, certification, collection of technical information



Caltex Design Research, Inc.
 Establishment: 1973
 Location: Newport Beach, California, U.S.A.
 Activities: Exterior/interior/color design



Toyota Motor Asia Pacific Engineering and Manufacturing Co., Ltd.
 Establishment: 2003
 Location: Samutprakarn Province (Thailand)
 Activities: Vehicle development, software development and evaluation, collection of technical information



Toyota Technical Center Asia Pacific Australia Pty. Ltd.
 Establishment: 2003
 Location: Melbourne, Australia
 Activities: Vehicle development, software development and evaluation, collection of technical information



Toyota Europe Design Development
 Establishment: 1998
 Location: Nice, France
 Activities: Exterior/interior/color design

Note: TMAP-EM integrated TTCAP-TH with TMAP Thailand in April 2007.