

## 6-1. Production history / The story of Toyota

### History of production

(1 = 1 vehicle)

Year	Japan	Overseas	History
1918	–	–	Jan. Sakichi Toyoda establishes Toyoda Spinning & Weaving Co., Ltd.
1926	–	–	Nov. Toyoda Automatic Loom Works, Ltd. est'd.
1933	–	–	Sept. Automobile Department est'd. within Toyoda Automatic Loom Works
1935	20	–	Aug. First Model G1 truck completed Oct. The Toyota Precepts est'd. Nov. First Toyota dealership est'd
1936	1,142	–	Apr. Production of the Model AA passenger car begins May Kariya Assembly Plant (no longer exists) begins operation Jun. Shibaura Laboratory (no longer exists) est'd.
1937	4,013	–	Aug. <b>Toyota Motor Co., Ltd.</b> est'd.
1938	4,615	–	Nov. Koromo Plant (now Honsha Plant) begins operation
1940	14,787	–	–
1943	9,827	–	Nov. <b>Toyota Motor Co., Ltd.</b> merges with Chuo Spinning Company
1945	3,275	–	–
1947	3,922	–	May 100,000 <sup>th</sup> Toyota vehicle produced domestically Oct. Production of the Model SA passenger car begins
1949	10,824	–	– <b>Ho Tai Motor Co., Ltd.</b> est'd. in Taiwan
1950	11,706	–	Apr. <b>Toyota Motor Sales Co., Ltd.</b> est'd. as a separate, independent company
1955	22,786	–	Apr. <b>Abdul Latif Jameel Import &amp; Distribution Co., Ltd.</b> est'd. in Saudi Arabia
1956	46,417	–	Mar. Model LA forklift marketed, Toyota enters industrial vehicle field Apr. "Toyopet" dealer channel est'd.
1957	79,527	–	Feb. <b>Toyota Motor Sales Co., Ltd.</b> Bangkok Office opens in Thailand Aug. First made-in-Japan passenger car exported to the U.S. (Crown) Oct. <b>Toyota Motor Sales, U.S.A., Inc. (TMS)</b> est'd. in the U.S.
1958	78,856	–	Jan. <b>Toyota do Brasil S.A., Indústria e Comércio (TDB)</b> est'd. in Brazil
1959	101,194	0 (489)	Jan. Overseas production begins (in Brazil) Jul. <b>Toyota Motor Sales Australia Ltd.</b> est'd. in Australia Aug. Motomachi Plant begins operation
1960	154,770	0 (459)	–
1961	210,937	0 (2,503)	Jun. "Publica" dealer channel (now "Corolla" dealer channel) est'd.
1962	230,350	0 (2,029)	Jun. 1,000,000 <sup>th</sup> Toyota vehicle produced domestically <b>Toyota South Africa Motors (Pty), Ltd.</b> begins operation in South Africa Oct. <b>Toyota Motor Thailand Co., Ltd. (TMT)</b> est'd. in Thailand
1963	318,495	0 (7,586)	Apr. <b>Toyota Motor Corporation Australia, Ltd. (TMCA)</b> begins operation in Australia May <b>Toyota Danmark A/S</b> est'd. in Denmark
1964	425,764	0 (10,824)	Feb. <b>TMT</b> begins operation in Thailand Mar. <b>Louwman &amp; Parqui B.V.</b> est'd. in the Netherlands Nov. <b>Toyota Canada</b> est'd. in Canada

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### History of production (continued)

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1965	477,643	0 (12,446)	Oct. <b>Toyota (GB) Ltd. (TGB)</b> est'd. in the U.K. Nov. Kamigo Plant begins operation Toyota awarded the Deming Prize
1966	587,539	0 (23,391)	Jul. <b>Toyota Motor Sales Co., Ltd.</b> enters the rent-a-car business Sept. Takaoka Plant begins operation Oct. Business tie-up agreement signed between <b>Toyota Motor Co., Ltd., Toyota Motor Sales Co., Ltd.</b> Hino Motors, Ltd. and Hino Motor Sales, Ltd.
1967	832,130	0 (35,036)	Nov. Higashi-Fuji Automobile Performance Testing Center (now Higashi-Fuji Technical Center) completed Oct. "Auto" (now "Netz") dealer channel est'd.
1968	1,097,405	0 (63,934)	Feb. <b>Assembly Services Sdn. Bhd.</b> begins operation in Malaysia Jul. Miyoshi Plant begins operation
1969	1,471,211	0 (80,340)	–
1970	1,609,190	0 (75,575)	Aug. <b>Toyota Motor Co., Ltd.</b> Brussels Office opens in Belgium Dec. Tsutsumi Plant begins operation
1971	1,955,033	0 (103,478)	Jan. <b>Toyota Deutschland GmbH (TDG)</b> est'd. in Germany Feb. Higashi-Fuji Technical Center opens
1972	2,087,133	0 (102,234)	Jan. 10,000,000 <sup>th</sup> Toyota vehicle produced in Japan <b>PT. Toyota-Astra Motor</b> est'd. in Indonesia
1973	2,308,098	0 (123,869)	Jun. Myochi Plant begins operation Oct. <b>Calty Design Research, Inc.</b> est'd. in the U.S. Apr. Procurement of parts from overseas begins
1974	2,114,980	0 (138,371)	–
1975	2,336,053	0 (154,208)	Mar. Shimoyama Plant begins operation Dec. Toyota enters the prefabricated housing industry Jul. 20,000,000 <sup>th</sup> Toyota vehicle produced in Japan
1976	2,487,851	0 (160,715)	–
1977	2,720,758	0 (176,855)	Feb. <b>Toyota Manufacturing Australia Ltd.</b> begins operation in Australia (now part of <b>TMCA</b> ) Jun. <b>Toyota Technical Center, U.S.A., Inc. (TTC-USA)</b> est'd. in the U.S. Aug. Kinu-ura Plant begins operation
1978	2,929,157	0 (199,991)	–
1979	2,996,225	78,607 (209,448)	Jan. Tahara Plant begins operation
1980	3,293,344	84,238 (261,202)	Jan. 30,000,000 <sup>th</sup> Toyota vehicle produced in Japan Apr. "Vista" dealer channel est'd (now merged with "Netz").
1981	3,220,418	106,882 (298,357)	–
1982	3,144,557	138,815 (301,848)	Jul. <b>Toyota Motor Co., Ltd.</b> and <b>Toyota Motor Sales Co., Ltd.</b> merge to become <b>Toyota Motor Corporation (TMC)</b> Oct. <b>UMW Toyota Motor Sdn. Bhd.</b> est'd. in Malaysia

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## 6-1. Production history / The story of Toyota

### History of production (continued)

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Year	Japan	Overseas	History
1983	3,272,335	134,096 (269,567)	Mar. 40,000,000* Toyota vehicle produced domestically
1984	3,429,249	154,071 (283,465)	Oct. Shibetsu Proving Ground completed (first stage)  Dec. <b>New United Motor Manufacturing, Inc. (NUMMI)</b> , a joint venture with General Motors, begins operation in the U.S.
1985	3,665,622	136,307 (309,125)	
1986	3,660,167	152,524 (448,233)	Jan. 50,000,000* Toyota vehicle produced in Japan <b>Kuozui Motors, Ltd.</b> begins operation in Taiwan Feb. Teiho Plant begins operation
1987	3,638,279	92,260 (444,359)	Apr. Kasugai Housing Works begins operation  Sept. <b>Toyota Technical Center of Europe completed in Belgium (now TMME Technical Center)</b>
1988	3,968,697	244,371 (442,755)	Jan. <b>Toyota Motor Sales Australia Ltd.</b> est'd. in Australia  May Shibetsu Proving Ground completed <b>Toyota Motor Manufacturing, U.S.A., Inc. (TMM)</b> begins operation in the U.S. (now <b>Toyota Motor Manufacturing, Kentucky, Inc. (TMMK)</b> ) <b>United Australian Automotive Industries Ltd. (UAAI)</b> est'd. in joint venture with General Motors in Australia (no longer exists; joint venture dissolved March 1996) Sept. 60,000,000* Toyota vehicle produced domestically Nov. <b>Toyota Motor Manufacturing Canada Inc. (TMMC)</b> begins operation in Canada
1989	3,975,902	471,581 (713,646)	Jan. <b>Toyota Motor Philippines Corp. (TMP)</b> est'd. in the Philippines Mar. Hirose Plant begins operation Jun. <b>N.V. Toyota Motor Marketing Services Europe S.A. (TMSE)</b> est'd. in Belgium (now <b>N.V. Toyota Motor Europe Marketing &amp; Engineering S.A. (TMME)</b> ) Aug. Tochigi Housing Works completed Sept. <b>Toyota Europe Office of Creation (Toyota EPOC)</b> opens in Brussels Oct. <b>TMP</b> begins operation in the Philippines
1990	4,212,373	677,655 (927,175)	May <b>Tokyo Design Center</b> (now <b>Tokyo Design &amp; Research Laboratory</b> ) opens Jul. <b>Toyotasa Toyota-Sabancı Automotive Industry &amp; Trade Inc.</b> est'd. in Turkey
1991	4,085,081	669,912 (909,066)	Feb. 70,000,000* Toyota vehicle produced domestically
1992	3,931,341	764,466 (981,271)	Apr. Duo Volkswagen/Audi dealership est'd.  Sept. <b>Toyota Supplier Support Center (TSSC)</b> est'd. in the U.S. Oct. Toyota Motor Hokkaido begins production Dec. Toyota Motor Kyushu begins production <b>Toyota Motor Manufacturing (UK) Ltd. (TMUK)</b> begins production
1993	3,561,750	888,714 (1,158,178)	Sept. 80,000,000* Toyota vehicle produced domestically

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### History of production (continued)

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1994	3,508,456	1,051,292 (1,353,686)	Oct. Joint-venture <b>TOYOTASA</b> Plant begins operation in Turkey
1995	3,171,277	1,253,423 (1,522,650)	
1996	3,410,060	1,346,033 (1,586,417)	Sept. 90,000,000* Toyota vehicle produced domestically  Oct. <b>Toyota Motor Manufacturing North America, Inc. (TMMNA)</b> est'd. in the U.S. Jan. <b>Toyota Autoparts Philippines Inc. (TAP)</b> begins production of constant velocity joints in the Philippines Mar. Toyota Hybrid System introduced <b>Toyota Argentina S.A. (TASA)</b> Zarate plant begins operation in Argentina Jul. <b>Tianjin Jinfeng Auto Parts Co., Ltd.</b> begins operation in China Dec. Prius hybrid vehicle launched
1997	3,502,046	1,390,071 (1,610,574)	Feb. <b>TMC</b> and Hino Motors begin mutual supply of trucks in Thailand Jun. "Netz" dealer channel est'd. (formerly "Auto" dealer channel) <b>Tianjin Fengjin Auto Parts Co., Ltd. (TFAP)</b> begins production in China Jul. <b>Tianjin Toyota Motor Engine Co., Ltd. (TTME)</b> begins production in China <b>Toyota Mapmaster Inc.</b> est'd jointly with Aisin AW Co., Ltd., Denso Corp., Matsushita Communication Industrial Co., Ltd., Zenrin Co., Ltd. and Fujitsu Ten Ltd. <b>TMC</b> and Volkswagen sign agreement regarding recycling, navigation systems and telematics
1998	3,165,805	1,467,565 (1,613,453)	Aug. <b>Australian Afforestation Pty. Ltd.</b> est'd jointly with Mitsui & Co. Ltd. and Nippon Paper Industries Co. in Australia Sept. <b>TDB</b> opens a second manufacturing facility in Brazil Oct. <b>Toyota Motor Tohoku</b> begins production <b>Toyota Motor Europe Manufacturing (TMEM)</b> est'd in Belgium <b>Automotive Multimedia Interface Consortium (AMIC)</b> est'd jointly with General Motors, Ford, Daimler-Benz, Renault and Chrysler <b>TMUK</b> opens a second assembly plant in the UK
1999	3,118,226	1,611,040 (1,777,126)	Nov. <b>Sichuan Toyota Motor Co., Ltd. (SCMT)</b> est'd. in China <b>Toyota Motor Manufacturing France S.A.S. (TMMF)</b> est'd in France Dec. <b>Toyota Motor Manufacturing Indiana, Inc. (TMMI)</b> begins production <b>Toyota Motor Manufacturing, West Virginia, Inc. (TMMWV)</b> begins production Jan. <b>Tianjin Toyota Forging Co., Ltd. (TTFC)</b> begins production Mar. <b>Toyota Europe Design Development S.A.R.L. (ED<sup>2</sup>)</b> (formerly Toyota EPOC) holds a ground breaking ceremony in Niece, France Apr. Tokyo Design Research & Laboratory expansion completed Sept. <b>Toyota Parts Centre Europe (TPCE)</b> expansion completed

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### History of production (continued)

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			<b>TMC</b> lists on New York Stock Exchange and London Stock Exchange
			Oct. 100,000,000 <sup>th</sup> Toyota vehicle produced domestically
			Dec. <b>Toyota Kirloskar Motor Ltd. (TKM)</b> begins production in India
2000	3,429,209	1,751,442 (1,956,574)	Jan. <b>Toyota Motor North America, Inc. (TMA)</b> begins operation
			Mar. <b>Toyota Motor Korea Ltd. (TMKR)</b> est'd in Korea
			Jul. <b>Toyota Financial Services Corp. (TFS)</b> est'd
			Dec. <b>Sichuan Toyota Motor Co., Ltd. (SCTM)</b> begins production
2001	3,354,424	1,780,603 (1,908,942)	Jan. <b>TMMF</b> begins production <b>TMKR</b> begins sales of Lexus models
			Mar. Camry sales reach 5,000,000 in the U.S.
			Apr. <b>Toyota Motor Asia Pacific Pte Ltd. (TMAP)</b> est'd in Singapore
			<b>ADVICS Co., Ltd.</b> est'd jointly with Aisin Seiki Co., Ltd., Denso Corp., Sumitomo Electric Industries, Ltd.
			May <b>Toyota Motor Sales de Mexico, S. de R.L. de C.V. (TMEX)</b> est'd in Mexico
			Jun. <b>Toyota Motor Manufacturing, Alabama, Inc. (TMMAL)</b> holds a ground-breaking ceremony <b>TMMF</b> holds an opening ceremony
			Jul. <b>Toyota Motor (China) Investment Co., Ltd. (TMCL)</b> est'd in China
			<b>OOO "TOYOTA MOTOR" (TMR)</b> , a new sales and marketing company in Russia, est'd
			Nov. <b>Toyota de Venezuela C.A. (TDV)</b> begins production of Daihatsu's 1.3-liter Terios
			Dec. <b>Toyota Institute</b> est'd
2002	3,485,162	2,155,221 (2,278,090)	Jan. <b>TMC</b> and PSA Peugeot Citroën sign agreement for the joint development and production of small cars in Czech Republic
			Feb. <b>Toyota Motor Manufacturing Turkey Inc. (TMMT)</b> begins exporting vehicles to Europe
			Mar. Toyota hybrid vehicle (Prius, Estima Hybrid, Crown Mild Hybrid, Coaster Hybrid) sales reach 100,000 worldwide. Participates in first Formula One race.
			Apr. <b>Toyota Motor Europe (TME)</b> est'd in Belgium Construction starts on <b>Toyota Peugeot Citroën Automobile Czech (TPCA)</b> <b>Toyota Kirloskar Auto Parts Ltd.</b> est'd in India <b>Toyota Motor Manufacturing Poland Sp.z o.o (TMMP)</b> begins production of manual transmissions
			Jun. 10,000,000 <sup>th</sup> Toyota vehicle produced in North America Prius sales top 100,000 units worldwide
			Aug. China FAW Group Corporation (FAW) and <b>TMC</b> establish long-term strategic relationship
			Sept. <b>TMC</b> and Nissan agree to tie up on hybrid technology <b>TMC</b> and FAW tie up on Chinese auto industry
			Oct. <b>Tianjin Toyota Motor Co., Ltd (TTMC)</b> begins production in China

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Year	Japan	Overseas	History
			Nov. TOYOTA FCHV becomes first-ever market-ready fuel cell vehicle to be certified by Japan's Ministry of Land, Infrastructure and Transport TMC-Hino fuel cell hybrid bus first to be certified for use on Japanese roads
			Dec. <b>TMC</b> and <b>TMS</b> begin leasing the TOYOTA FCHV in Japan and North America
2003	3,520,317	2,557,979 (2,611,416)	Feb. <b>TMC</b> and Fuji Heavy Industries agree to tie up on G-BOOK 12 <b>TMC</b> sales and marketing companies in Europe are rearranged to become subsidiaries or affiliated companies of <b>Toyota Motor Marketing Europe</b>
			Mar. <b>Toyota Motor Manufacturing, Texas, Inc. (TMMTX)</b> est'd in the U.S.
			Apr. <b>TMC</b> and China FAW group agree to jointly produce the Crown, Corolla, Land Cruiser and Land Cruiser Prado. <b>TMMAL</b> begins V8 engine production
			Jun. <b>Toyota Technical Center Asia Pacific (TTCAP)</b> est'd in Thailand and Australia
			Jul. <b>PT. Toyota-Astra Motor</b> is divided into a marketing company and a production company
			Sept. The second generation Prius launched <b>TMC</b> and Mitsubishi Motors agree to tie up on G-BOOK <b>TMMC</b> begins production of Lexus RX330
2004	3,680,946	3,042,728 (3,139,132)	Feb. <b>NUMMI</b> marks 20th Anniversary <b>Guangqi Toyota Engine, Co, Ltd.(GTE)</b> est'd in China
			May New "Netz" channel starts operations
			Aug. <b>TKAP</b> begins transmission production <b>TMT</b> begins production of IMV (Hilux VIGO)
			Sept. <b>Guangzhou Toyota Motor Co., Ltd. (GTMC)</b> est'd in China <b>TMC</b> and FAW tie up on hybrid vehicles <b>Toyota Motor Manufacturing de Baja California (TMMBC)</b> begins production <b>TMMIN</b> begins production of IMV (Kijang Innova)
			Nov. Prius wins 2005 European Car of the Year
			Dec. <b>TMMBC</b> begins production of Tacoma <b>Toyota FAW (Tianjin) Dies Co., Ltd. (TFTD)</b> begins production <b>FAW Toyota Changchun Engine Co., Ltd. (FTCE)</b> begins production

SOURCE: TMC

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